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D3589-041
Job Sheet 201901



Part No: D3589-041

Job Qty: 2 pcs

Part Name: Latch Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A new issue 08-06-05 DD verified by:ec IPP RevB: revise process as per coss DD 10.01.18 verified by:EC IPP REV:C 12.07.23 AS PER REV.C DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	11/1/19	11/1/19	0.00	6.25	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	2 pcs	11/1/19	11/1/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	2 pcs	11/1/19	11/1/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		



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Container No: S228626



Part No: D3589-041

Job No: 201901

Serial No/Batch: S228626

Location:

Operator:

Plex 10/16/19 12:35 PM Dart.lajeunesse.marie

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					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	2 pcs	11/1/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70		6LQZ 8 0 AQN
				QC 21 - SA - 53		

Part Op 100 - (Weld per dwg A/R S.S. rod Batch: 1038779)
 Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds)
 120 - (QC5- Inspect part completeness to step on W/O)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

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9-39

NOV 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3589-1	Arm	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5203739
D3589-11	Fwd Guide Plate	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5045851
D3589-13	Lug	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	5052120
D3589-23	Arm Guide	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	5057099
D3589-3	Arm Guide	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	5050023
D3589-7	Aft Guide Plate	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5045030
D3589-9	Fwd Guide Plate	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5226740
D3589-15	Link	4 pcs (2 ea)	130-Small Fab - 2 - B4B	5200514
MS20392-1C7	Pin	4 Ea (2 ea)	130-Small Fab - 2 - B4B	FM134488
MS24665-1010	Cotter Pin	4 Ea (2 ea)	130-Small Fab - 2 - B4B	FM108335
NAS1149DN432J	Washer	8 Ea (4 ea)	130-Small Fab - 2 - B4B	5097509

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3589-1	2	6	0
	D3589-11	2	5	0
	D3589-13	4	27	0
	D3589-23	4	13	0
	D3589-3	4	17	0
	D3589-7	2	18	0
	D3589-9	2	2	0
	D3589-15	4	11	0
130-Small Fab - 2 - B4B	MS20392-1C7	4	27	0
	MS24665-1010	4	117	0
	NAS1149DN432J	8	89	0

Part Specifications

Specifications could not be found.

Plex 10/16/19 12:35 PM Dart.lajeunesse.marie

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)			
Description Work Order Deviation		Disposition					
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					